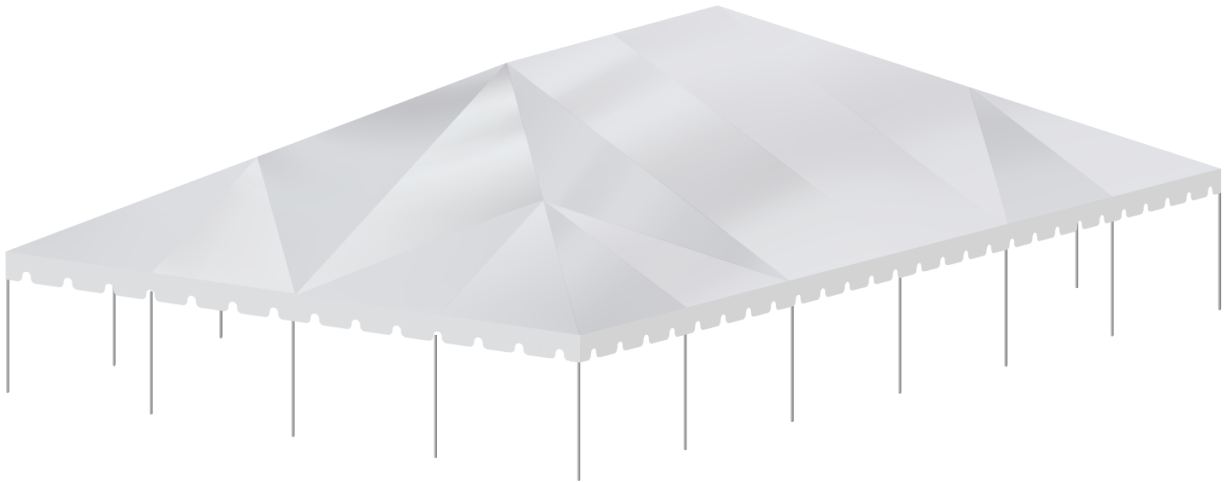




40x60 STANDARD HIP END FRAME TENT



40x60 Standard Frame Tent			
Qty	FITTINGS		Part #
4	Corner		C1001
2	6 Way Crown		C1006
10	Side Tee Joint		C1003
6	6 Way Side Tee		C1002
4	6 Way Hip Joint		C1009
1	Ridge Top Tee		C1008
3	Cable 40 Ft. Silver		CB40X
2	Rafter Cross Bar		C1033-Q
150	Canopy Pins		P102
Qty	Size	Poles	Color
8	21'-10"	Rafter	Red
16	14'-4"	Hip Rafter	Red
8	10'-6"	Rafter	Green
22	9'-4"	Spreader	White
20	7'-8"	Legs	Black
1	14'-4"	Rafter Pole	Red

INSTRUCTION

1. Lay out four (4) corner fittings, ten (10) side tee fittings, six (6) 6-way side tee fittings, and twenty-three (23) (white 9'4") perimeter spreader pipes. Form the frame perimeter. Assemble and insert pins. Put two (2) 6-way crown fittings in the 20-foot end center of the frame with four (4) (white 9'4") spreader pipes and one (1) top tee fitting between them, and four (4) intermediate fittings in the frame quadrants, as shown in the schematic.
2. Assemble the first quadrant as follows: insert one (1) corner hip rafter (white 14'4") onto the corner fitting and pin. Then insert the opposite end onto the intermediate fitting and pin. Insert one (1) (green 10'6") rafter onto the tee fitting and pin. Then insert the opposite end onto the intermediate fitting and pin. Repeat to assemble the adjacent 10'6" rafter. Insert one (1) (white 14'4") hip rafter onto the special tee fitting and pin. Then insert the opposite end onto the intermediate fitting and pin. Repeat to assemble the adjacent 14'4" rafter. Insert one (1) (white 14'4") rafter onto the 6-way crown fitting and pin. Then insert the opposite end onto the intermediate fitting and pin.
3. Adjacent to the previous assembly, insert one (1) (red 21'10½") rafter onto an 8-way crown fitting and pin. Then insert the opposite end onto a special tee fitting and pin.
4. Next to the above rafter, assemble the other quadrant as in step 2.
5. Insert two (2) (red 21'10½") rafters onto an 8-way crown fitting and pin. Then insert the opposite ends onto the special tee fittings and pin. This will complete one end.
6. Insert a spreader (white 9'4") pipe onto the assembled 6-way crown and pin. Then insert the top tee fitting into the opposite end of the spreader and pin. Assemble two (2) (red 21'10½") rafters from the top tee to the tee fittings. Repeat the above to complete two more middle sections. Insert the remaining spreader (white 9'4") pipe onto the top tee fitting and pin, and attach the 6-way crown to the opposite end.
7. Repeat steps 5 and 2 to assemble the other end quadrants of the frame. Note: assemble in reverse order, which will cause the final insertions to be at ground level and easier to handle.

8. Frame support cables, which prevent frame spread, may be attached at this time. Loop one end of the cable around the leg post of a middle section tee fitting, run it across the width of the frame to the other center tee fitting, and loop.
9. Place the canopy over the frame and pull tight. Secure the canopy to the frame with buckle straps. Tighten corner buckles first.
10. Raise one side of the canopy high enough to insert the leg pipes (black 7'8") into the corner fittings and pin.
11. Repeat step 10 for the opposite side of the canopy. Be careful when lifting the other side. Have as many people as possible help, because the tent is very heavy.
12. Insert all remaining legs into the fittings and pin.
13. The canopy and frame can now be tied down.
14. Safety is fundamental: check all tie-downs twice a day. Make sure all tie-downs are securely in place.

Caution: Tie down only at corner or tee fittings. Do not tie to the spreader pipes, as they may bend.