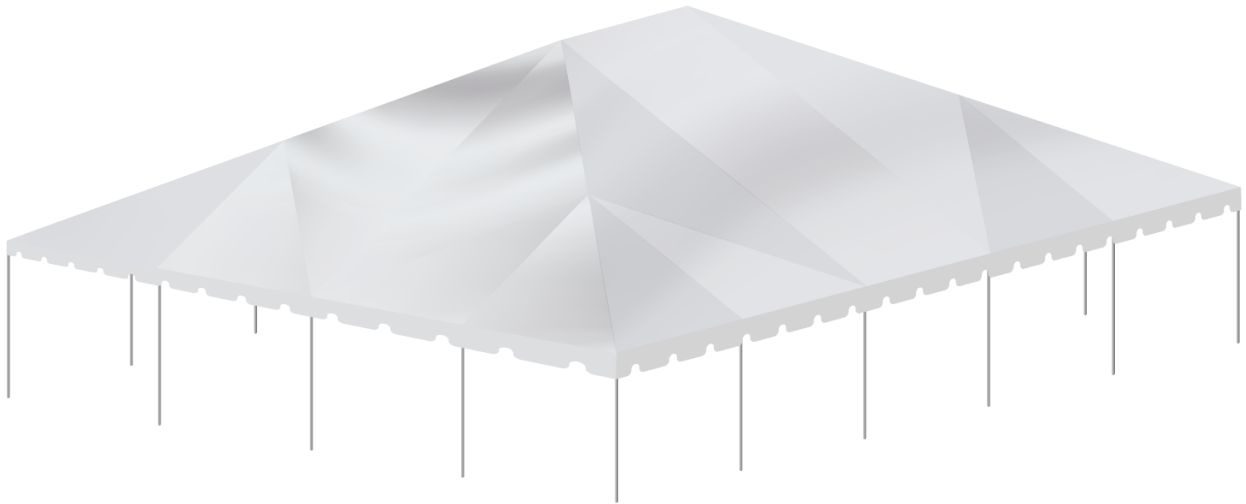




40x50 STANDARD HIP END - FRAME TENT



40x50 Standard Frame Tent			
Qty	FITTINGS		Part #
4	Corner		C1001
2	6 Way Crown		C1006
8	Side Tee Joint		C1003
6	6 Way Side Tee		C1002
4	6 Way Hip Joint		C1009
2	Cable 40 Ft. Silver		CB40X
134	Canopy Pins		P102
Qty	Size	Poles	Color
6	21'-10"	Rafter	Red
16	14'-4"	Hip Rafter	Red
8	10'-6"	Rafter	Green
19	9'-4"	Spreader	White
18	7'-8"	Legs	Black

INSTRUCTION:

1. Lay out four (4) corner fittings, eight (8) side tee fittings, six (6) special tee fittings, and eighteen (18) (white 9'4") spreader pipes. Form the frame perimeter. Assemble and insert sixteen (16) pins. Put two (2) 6-way crown fittings in the center of the frame and four (4) intermediate fittings in the frame quadrants, as shown in the schematic.
2. Assemble the first quadrant as follows: insert one (1) corner hip rafter (white 14'4") onto the corner fitting and pin. Then insert the opposite end onto the intermediate fitting and pin. Insert one (1) (green 10'6") rafter onto the tee fitting and pin. Then insert the opposite end onto the intermediate fitting and pin. Repeat to assemble the adjacent 10'6" rafter. Insert one (1) (white 14'4") hip rafter onto the special tee fitting and pin. Repeat to assemble the adjacent 14'4" rafter. Insert one (1) (white 14'4") rafter onto the 6-way crown fitting and pin. Then insert the opposite end onto the intermediate fitting and pin.
3. Adjacent to the previous assembly, insert one (1) (red 21'10½") rafter onto the 8-way crown fitting and pin. Then insert the opposite end onto a special tee fitting and pin.
4. Next to the above rafter, assemble the other quadrants as in step 2.
5. Insert two (2) (red 21'10½") rafters onto an 8-way crown fitting and pin. Then insert the opposite ends onto the special tee fittings and pin. This will complete one end.
6. Insert the remaining (white 9'4") spreader pipe onto the 6-way crown with the previously assembled rafters and pin. Next, insert the remaining 6-way crown fittings onto the spreader and pin.
7. Repeat steps 5 and 2 to assemble the other end quadrants of the frame. Note: assemble in reverse order, which will cause the final insertions to be at ground level and easier to handle.
8. Place the canopy over the frame and pull tight. Secure the canopy to the frame with buckle straps. Tighten corner buckles first.
9. Raise one side of the canopy high enough to insert the leg pipes (black 7'8") into the corner fittings and pin.
10. Repeat step 9 for the opposite side of the canopy.
11. Insert all remaining legs into the tee fittings and pin.

12. The canopy and frame can now be tied down.

Caution: Tie down only at corner or tee fittings. Do not tie to the spreader pipes, as they may bend.

Note: 2-inch aluminum poles are recommended.

