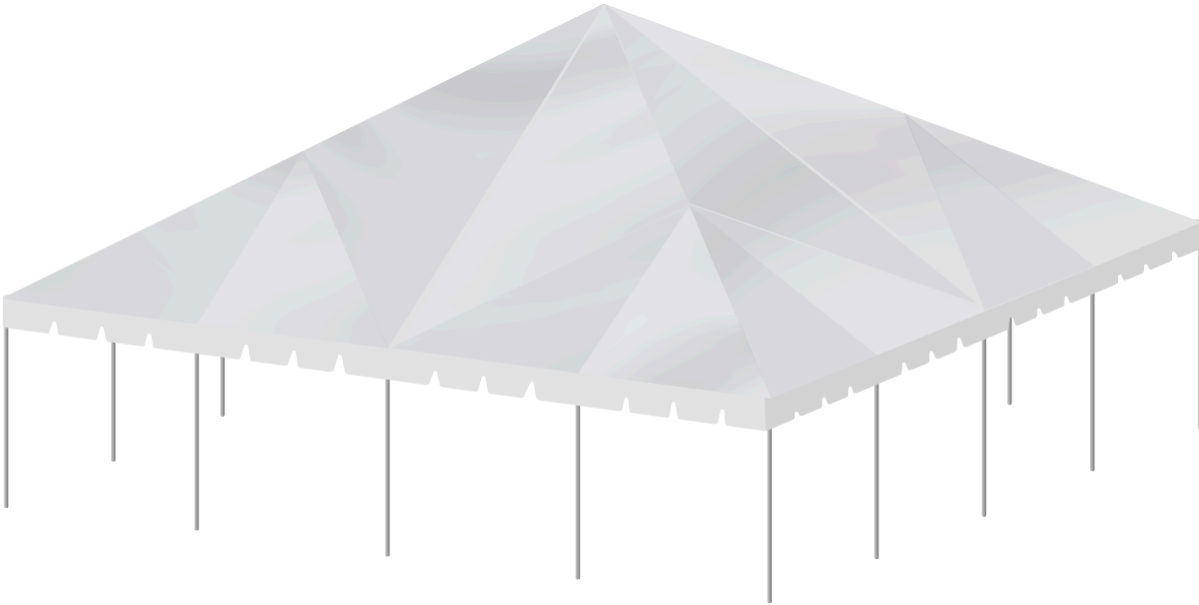




40x40 STANDARD HIP END - FRAME TENT



40x40 Standard Frame Tent			
Qty	FITTINGS		Part #
4	Corner		C1001
1	8 Way Crown		C1007
8	Side Tee Joint		C1003
4	6 Way Side Tee		C1002
4	6 Way Hip Joint		C1009
120	Canopy Pins		P102
Qty	Size	Poles	Color
4	21'-10"	Spreader	Red
16	14'-4"	Hip Rafter	Red
8	10'-6"	Rafter	Green
16	9'-4"	Spreader	White
16	7'-8"	Legs	Black

INSTRUCTIONS

1. Lay out four (4) corner fittings, eight (8) side tee fittings, four (4) special tee fittings, and sixteen (16) (white 9'4") spreader pipes. Form the frame perimeter. Assemble and insert sixteen (16) pins. Put one (1) 8-way crown fitting in the center of the frame and four (4) intermediate fittings in the frame quadrants, as shown in the schematic.
2. Assemble the first quadrant: insert one (1) corner hip rafter (white 14'4") onto a corner fitting and pin. Then insert the opposite end onto the intermediate fitting and pin. Insert one (1) (green 10'6") rafter onto the tee fitting and pin. Then insert the opposite end onto the intermediate fitting and pin. Repeat to assemble the adjacent 10'6" rafter. Insert one (1) (white 14'4") hip rafter onto the special tee fitting and pin. Then insert the opposite end onto the intermediate fitting and pin. Repeat to assemble the adjacent 14'4" rafter. Insert one (1) (white 14'4") rafter onto the 8-way crown fitting and pin. Then insert the opposite end onto the intermediate fitting and pin.
3. Adjacent to the previous assembly, insert one (1) (red 21'10½") rafter onto the 8-way crown fitting and pin. Then insert the opposite end onto the special tee fitting and pin.
4. Next to the above rafter, assemble the other quadrant as in step 2 to complete one end of the frame.
5. Repeat step 2 to assemble the other end quadrants of the frame. Note: assemble in reverse order, which will cause the final insertions to be at ground level and easier to handle.
6. Place the canopy over the frame and pull tight. Secure the canopy to the frame with buckle straps. Tighten corner buckles first.
7. Raise one side of the canopy high enough to insert the leg pipes (black 7'8") into the corner fittings and pin.
8. Repeat step 7 for the opposite side of the canopy.
9. Insert all remaining legs into the tee fittings and pin.
10. The canopy and frame can now be tied down.

Caution: Tie down only at corner or tee fittings. Do not tie to the spreader pipes, as they may