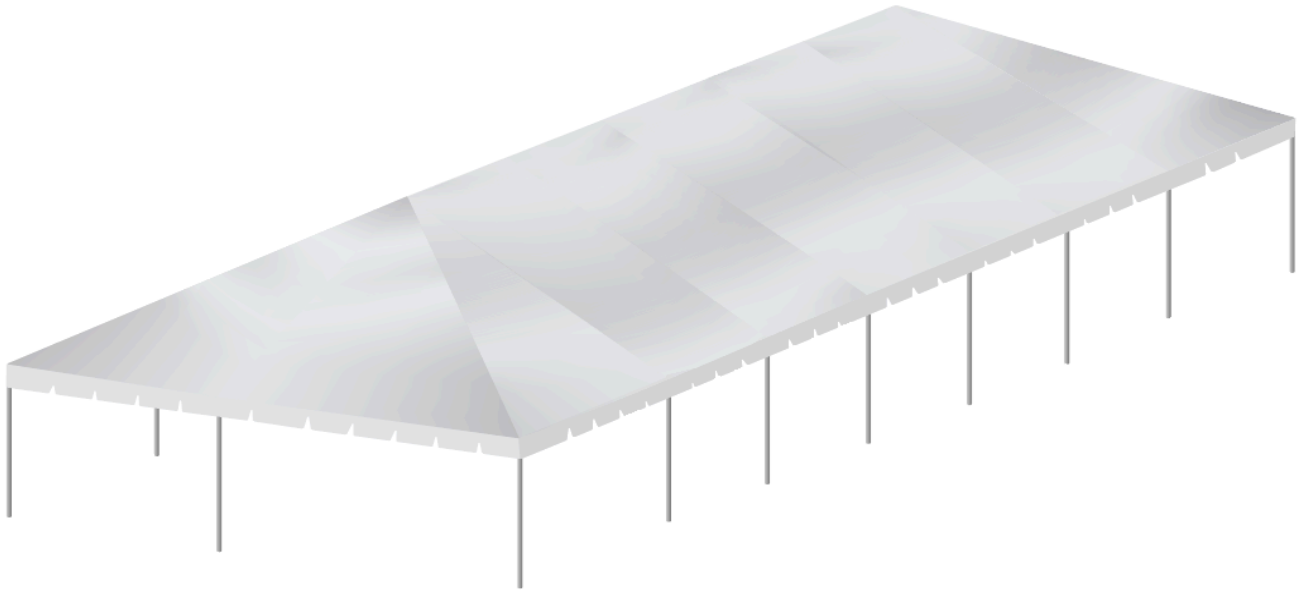




30x80 STANDARD HIP END - FRAME TENT



INSTRUCTION:

1. Lay out four (4) corner fittings, fourteen (14) side tee fittings, four (4) four-way top joints, two (2) six-way top joints, fifteen (15) spreaders (white 9'4"), eight (8) spreaders (red 14'4"), and twelve (12) rafters (green 16'1").
2. Working on the ground, assemble the frame from the six-way top joint to each side tee by connecting them with a 16'1" green rafter. Insert the cable set into the available holes on the side tees and the six-way top joint.
3. Repeat step 2, this time connecting the four-way top joint to the side tees. Do this for all four-way top joints.
4. Repeat step 2 for another six-way top joint.

5. Insert all 9'4" white spreaders into the side tees, four-way top joints, and six-way top joints. The spreaders are now in the vertical position.
6. Start from the assembled frame with a six-way top joint, and rotate 90 degrees to make it upright. Do the same for the second frame with a four-way top joint, and connect all three (3) 9'4" spreaders to the corresponding fittings. By now, two frames are joined together (30' × 10'). Continue working on the third, fourth, and fifth frames. This results in five (5) frames joined together (30' × 40'). Connect the frame from this step to the 9'4" spreader from the fifth frame to make a complete six (6) frames joined together (30' × 50').
7. Connect the 21'10" red hip rafters to the six-way top joint first, then connect them to the corners. Connect the 16'1" green rafter to the six-way top joint only.

Note: From steps 2 to 7, always completely pin the frame. If the pin connection is loose, press with your palm to tighten it.

8. Insert the 14'4" red spreader into the joint side tee and corner, and do the same on the other side. Connect the two 14'4" red spreaders to the side tee, then connect them to both corners. Pull the side tee outward and insert the 16'1" rafter into the side tee.
9. Repeat step 8 for the other end section. This completes a 30' × 80' frame without the legs.
10. Place the mid cover first, then attach both end covers. Secure the cover to the frame with buckle straps. Tighten corner buckles first.
11. Raise one side of the canopy high enough to insert the leg poles (black 7'8") into the corner fittings and pin them. Do the same on the tees.
12. Repeat step 11 for the opposite side.
13. The canopy and frame can now be tied down.

Caution: Always tie down only at corner or tee fittings. Do not tie to the spreader poles, as they may bend.

Note: Please let us know if you need a 10 ft. or 15 ft. span.