



20x20 STANDARD HIP END - FRAME TENT



20x20 Standard Frame Tent			
Qty	FITTINGS		Part #
4	Corner		C1001
4	Side Tee Joint		C1003
1	8 Way Crown		C1007
48	Canopy Pins		P102
Qty	Size	Poles	Color
8	9'-4"	Spreader	White
4	14'-4"	Hip Rafter	Red
4	10'-6"	Rafter	Green
8	7'-8"	Legs	Black

INSTRUCTIONS:

1. Prepare flat, level ground measuring at least 25 x 35.
2. Lay out four (4) corner fittings, six (6) side tee fittings, and ten (10) (white 9'4") spreader pipes to form the perimeter of the canopy frame. Assemble and insert pins. Put two (2) 6-way crown fittings in the center of the frame with one (1) (white 9'4") spreader pipe between the 6-way crowns.
3. Insert one (1) hip rafter (red 14'4") into a corner fitting and pin. Then insert the opposite end of the hip rafter into a 6-way crown fitting. Insert the adjacent hip rafter (red 14'4") into the 6-way crown fitting and pin. Insert the opposite end of the hip rafter into the corner fitting and pin.
4. Insert one end of the center spreader into the assembled 6-way crown fitting and pin.
5. Insert three (3) rafters (green 10'6") into the 6-way crown fittings and pin. Next, insert the opposite ends of the rafters into the fittings and insert pins.
6. Insert the spreader pipe (white 9'4") into the 6-way crown with the assembled rafter pipes and insert the pin. Now insert the remaining 6-way crown over the open end of the spreader pipe and pin.
7. Assemble rafter pipes to the 6-way crown, corners, and tee fittings as in steps 2, 3, and 4.
8. Place the canopy over the frame and pull tight. Secure the canopy to the frame with buckle straps. Tighten corner buckles first.
9. Raise one side of the canopy high enough to insert the leg pipes (black 7'8") into the corner fittings and insert the pin.
10. Repeat step 9 for the opposite side of the canopy.
11. Insert all remaining legs into tee fittings and insert pins.
12. The canopy and frame can now be tied down with stakes and ropes.

Caution: Tie down only at corner or tee fittings. Do not tie to the spreader pipes, as they may bend.

Note: 2-inch aluminum poles are recommended.

