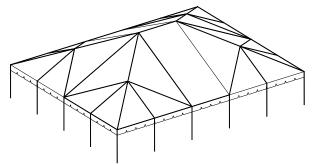
Central Tent 800-997-8368, 818 980-7957 Fax

40x50 Standard Frame Tent



	Poles			Color
Ī	6	21′10″	Hip Rafter	Red
Ī	16	14'4"	Spreader	Red
Ī	8	10′6″	Rafter	Green
	19	9'4"	Spreader	White
	18	7′8″	Legs	Black

	Fittings	
4	Corner	C1001
2	6 Way Crown	C1006
8	Side Tee Joint	C1003
6	6 Way Side Tee	C1002
4	6 Way Hip Joint	C1009
2	Cable 40ft Silver	CB40x
134	Canopy Pins	P102

40X50 INSTRUCTIONS

- 1. Lay our four (4) corner fittings, eight (8) side tee fittings, and six (6) special tee fittings and eighteen (18) (white 9'4") spreader pipe. Form frame perimeter, assemble and insert 16p nails. Put two (2) 6 way crown fittings in center of frame and four (4) intermediate fittings in frame quadrants per schematic.
- 2. Assemble first quadrant as follows: Insert one (1) corner hip rafter (white 14'4")over corner fitting and nail. Then insert opposite end over intermediate fitting and nail. Insert one (1) (green 10'6") rafter over tee fitting and nail Then insert opposite end over intermediate fitting and nail. Repeat to assemble the adjacent 10'6" rafter. Insert one (1) (white 14'4") hip rafter over special tee fitting and nail. Repeat to assemble the adjacent 14'4" rafter. Insert one (1) (white 14'4") rafter over 6 way crown fitting and nail. Then insert opposite end over intermediate fitting and nail.
- 3. Adjacent to previous assembly, insert one (1) (red 21'101/2") rafter over 8 way crown fitting and nail. Then insert opposite end over special tee fitting and nail.
- 4. Next to the above rafter, assemble the other quadrants as in step 2.
- 5. Inser two (2) (red 21'101/2") rafters over 8 way crown fitting and nail. Then insert opposite ends over special tee fittings and nail. This will complete one end.
- 6. Insert the remaining (white 9'4") spreader pipe over the 6 way crown with the previously assembled rafters and nail. Next insert the remaining 6 crown into the above spreader and nail.
- 7. Repeat step 5 and 2 to assemble the other end quadrants of the frame. Note: Assemble in reverse order which will cause the final insertions to be a ground level and easier to handle.
- 8. Place canopy over frame and pull tight. Secure canopy to frame with buckle straps. Tighten corner buckles first.
- 9. Raise one side of canopy high enough to insert the leg pipes (black 7'8") into the corner fittings and insert nail.
- 10. Repeat step 9 for opposite side of canopy.
- 11. Insert all remaining legs into tee fittings and insert nails.
- 12. The canopy and frame can now be tied down. Caution, tie down only at corner or tee fittings. Do not tie to spreader pipe as



10'	C1001 <- 9'-4" -> C1003 <- 9'-4" -> C1 C1003 <- 9'-4" -> C1 C1003 <- 10'-6" -> C1002	C1002 C1003 C1001 C1001 C1001 C1003 C1001 C1003
10'	C1003 <- 10'-6" -> C1002 21-10" -> C1002 4	C1002
50'	C1002 C1006 \$\begin{array}{c} \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\	C1002 \$\hat{\Q}\$ \$\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\
10'	1	C1002 <- 10'-6" GJ003
10'	-10"->	002 <- 9'-4" -> V1003 C1001
	10'	10'10'

Accessories				
18	Base Plates			
4	Corner Leg Braces			
14	Tee Joint Leg Braces			
2	Rafter crossbar set			
22	Ropes and Stakes			
	(18 Minimum)			
180	Feet-Sidewall			

2 in. Alum. Poles recommended.