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#### 40X40 INSTRUCTIONS

1. Lay out four (4) corner fittings, eight (8) side tee fittings, and four (4) special tee fittings, and 16 (white 9'4") spreader pipe. Form frame perimeter, assemble and insert 16p nails. Put one (1) 8 way crown fitting in center of frame and four (4) intermediate fittings in frame quadrants per schematic.
2. Assemble first quadrant as follows: Insert one (1) corner hip rafter (white 14'4"0 over corner fitting and nail. Then insert opposite end over intermediate fitting and nail. Insert one (1) (green 10'6") rafter over tee fitting and nail. Then insert opposite end over intermediate fitting and nail. Repeat to assemble the adjacent 10'6" rafter. Insert one (1) (white 14'4") hip rafter over special tee fitting and nail. Then insert opposite end over intermediate fitting and nail. Repeat to assemble the adjacent 14'4" rafter. Insert one (1) (white 14'4"0 rafter over 8 way crown fitting and nail. Then insert opposite end over intermediate fitting and nail.
3. Adjacent to previous assembly, insert one (1) (red 21'10 1/2") rafter over 8 way crown fitting and nail. Then insert opposite end over special tee fitting and nail.
4. Next to the above rafter, assemble the other quadrant as in step 2 to complete one end of the frame.
5. Repeat step 2 to assemble the other end quadrants of the frame. Note: Assemble in reverse order which will cause the final insertions to be at ground level and easier to handle.
6. Place canopy over frame and pull tight. Secure canopy to frame with buckle straps. Tighten corner buckles first.
7. Raise one side of canopy high enough to insert the leg pipes (black 7'8") into the corner fittings and insert nail.
8. Repeat step 7 for opposite side of canopy.
9. Insert all remaining legs into tee fittings and insert nails.
10. The canopy and frame can now be tied down. Caution, tie down only at corner or tee fittings. Do not tie to spreader pipe as they may bend.