

## 30X80 INSTRUCTIONS

1. Lay out four (4) corner fittings, fourteen (14) side tee fittings, (4) four way top joint, (2) six way top joint, (15) spreader (white 9'-4"), (8) spreader (red 14'-4"), (12) rafter (green 16'-1").
2. Working on the ground, start to assemble frame from six way top joint to each side tee by connecting them with 16'-1" green rafter. Insert the cable set into the available hole on the side tees and the six way top joint.
3. Repeat step 2, this time we connect the four way top joint to the side tees.  
Do this for all available four way top joint.
4. Repeat step 2 for another six way top joint .
5. Insert all 9'-4" white spreader to the side tees, four way top joints and six way top joints.  
Now all the spreader is in the vertical position.
6. Start from the assembled frame that has six way top joint, rotate 90 degrees to make it up right  
Do the same for the second frame that has four way top joint, connect all three 9'-4" to the corresponding fittings. By now we get 2 frames joint together (30'X10'), continue working on the third, fourth and fifth frame.  
We get 5 frames joint together right now (30'X40').  
Connect the frame from step 4 to the 9'-4" spreader from the fifth frame to make a complete 6 frames joint together (30'X50').
7. Connect the 21'-10" red hip rafters to the six way top joint first than connect to the corners.  
Connect the 16'-1" green rafter to the six way top joint only.

Note: From step 2 to 7 always completely pin the frame, if the pin connection loose, try to press with your palm to make it tight.

8. Insert 14'-4" red spreader to joint side tee and corner, do the same on the other side.  
Connect the two in line 14'-4" red spreader to the side tee then connect to both corners.  
Pull the side tee outside and insert the 16'-1" to the side tee.  
Pin all the poles to the fittings
9. Repeat step 8 for another end section.  
We get complete 30'X80' frame without leg.
10. Place the Mid cover first than attach both Ends cover to them. Secure cover to the frame with buckle side straps. Tighten corner buckles first.
10. Raise one side of canopy high enough to insert the leg poles (black 7'-8") into the corner fittings and pin them, do the same on the tees.
11. Repeat step 10 for opposite side.
12. The canopy and frame can now be tied down.  
Caution: Always tie down only at corner or tee fittings. Do not tie to spreader pole as they may bend.