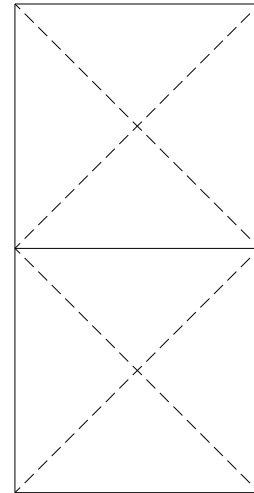


20x40 Frame & Cable Tent



Dual Tube 2" x 4" Aluminum

Usage	Size	Description
7	19'4"	Spreader
6	7'8"	Legs

Fittings

Usage	Part No.	Description
4	125 1053	Corner Dual Tube
2	125 1054	Side tee Dual Tube
2	125 1049	1 pair of 20X Cables 1/4"
2	140 8420	Mast set 20X (8'4" high)
6	125 1111	Base plate
6	125 1125	Ratchet strap 1" X 12'
2	125 1060	Flags
26	125 0103	R - pin for Dual Tube
6	125 1063	Ratchet Tensioner

INSTRUCTION :

1. Layout all fittings (4 corners and 2 tee in the middle). Then layout all 19'4" poles to form perimeter. Insert all pins.
2. Hook one side of the cable with the other side. Do the same on the other corner. Hint: lift up the other corner about chest height to loop the cable with pin.
3. Hook the cable on the other half of the tent. Make sure the cables are very tight when flat on the ground. The frame will have a little deflection (about .5 to 2 inches). If cable is not tight or too tight, check dimension.
4. With the frame flatly on ground, layout the top. Make sure the top is not caught on the cable or fitting-this will tear the tent. All four corners of the top should be near the corner of the frame.
5. Put the corner ring in to the outside tab on each corner. Do all four corner. Again, make sure the tent is not caught on the fittings or the cables. The final corner will need to be pulled with some force.
6. Lift up one side of the tent (the 40'side). Insert 3 legs (corner-center-corner).
7. Insert mast set. Then assemble the flags.
8. Roll up the mast onto one side of the cable, then rolled it toward the center. Pull the other cable, then insert in to the mast slot. Make sure to put the safety cap on (white color).
9. Lift the other side of the tent and insert the legs.
10. Pull the ring on each legs. Tie with ratchet and loop it on to the baseplate at each leg. Do not tighten the ratchet initially. After all the ratchets are assembled, go back and pull all the ratchets tight (this will make the tent evenly center).
11. Secured with stakes or other appropriate methods.