

#### D15X30

1. Lay out four (4) corner fittings, two (2) tee fittings, and six (6) (red 14'4") spreader pipe and form perimeter frame. Assemble and insert 16p nails.
2. Put one (1) (red 14'4") spreader pipe and two (2) 3way crown fittings into center of frame. Slide two (2) adjustable slide fittings to center of the spreader pipe.
3. On one end, insert one (1) (green 10'6") hip rafter into corner fitting and nail. Then insert opposite end of hip rafter into 3 way crown fitting and nail. Insert one end of another hip rafter into same 3 way fitting and nail. Then insert the opposite end into corner fitting and nail.
4. Insert one end of center spreader into the assembled 3 way crown fitting and nail.
5. Insert one end of side rafter (orange 7'7") into side tee fitting and nail. Insert opposite end into the slide fitting on center spreader and nail. Repeat on opposite side.
6. Repeat steps 3 and 4 to complete remaining end of frame.
7. Place canopy over frame and pull tight. Secure canopy to frame with buckle straps, tightening corner buckles first.
8. Raise one side of canopy, insert leg pipes (black 7'8") into the corner and tee fittings and nail.
9. Raise opposite side of the canopy and install remaining legs.
10. The canopy and frame can now be tied down. Caution, tie down only at corner or tee fittings. Do not tie to spreader pipe as they may bend.